FIG.1

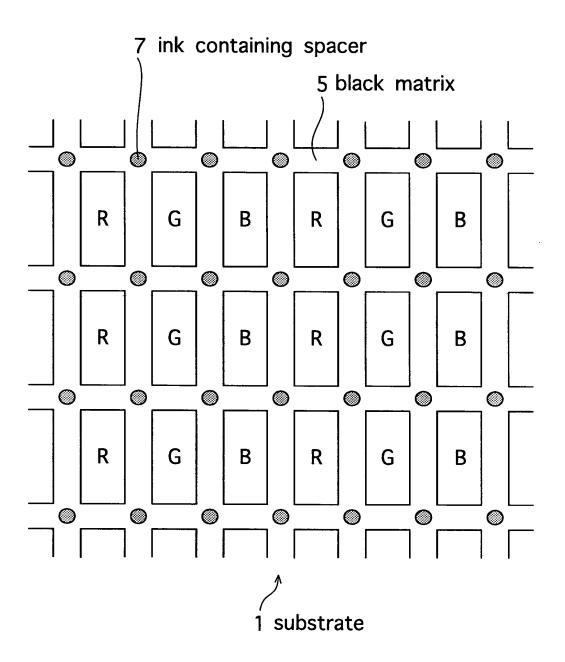


FIG.2

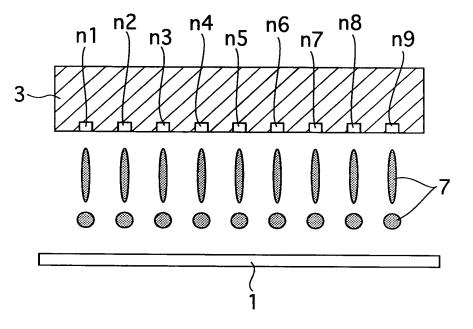
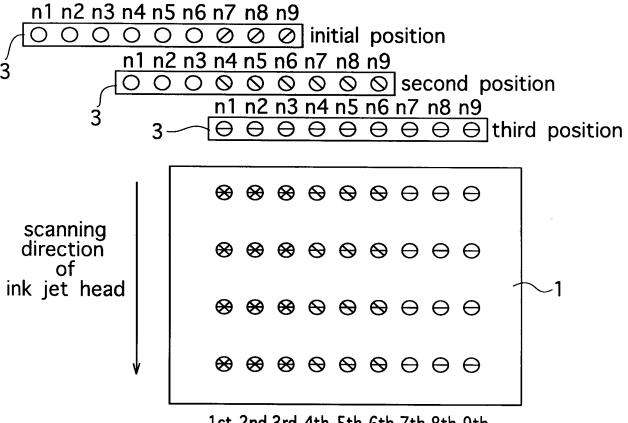


FIG.3



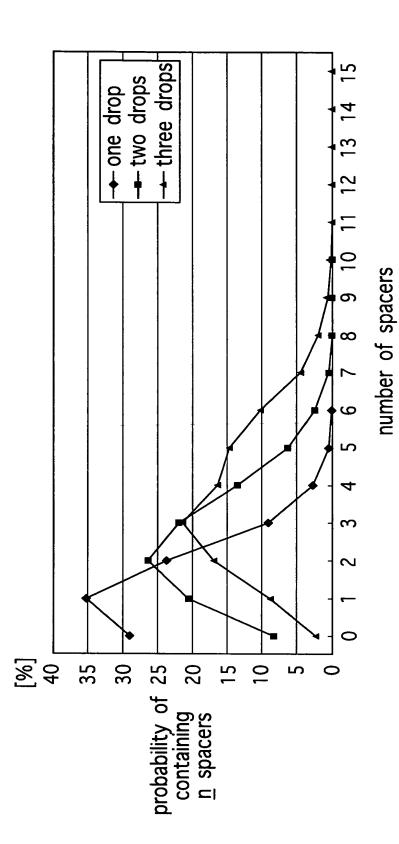


FIG.5

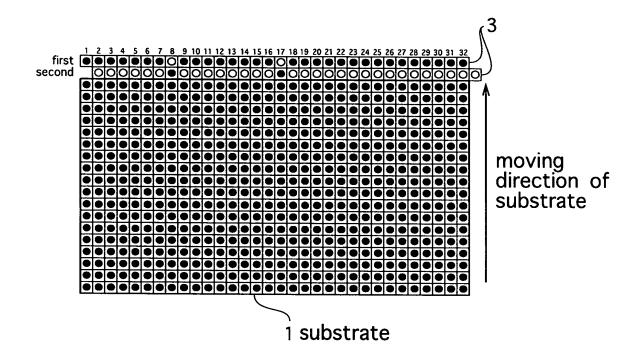


FIG.6

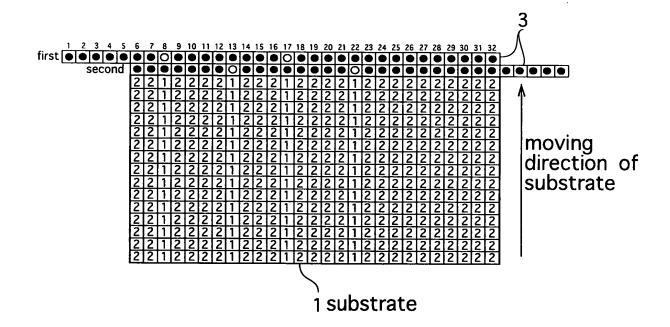


FIG.7

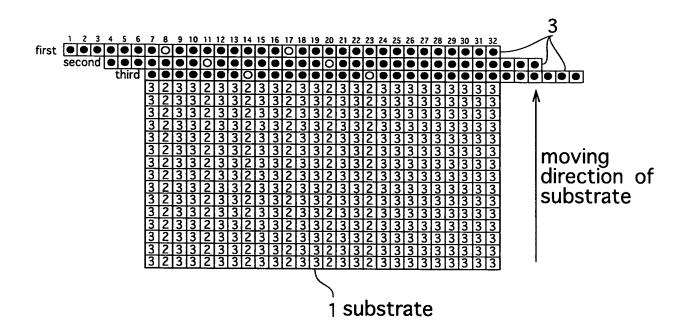
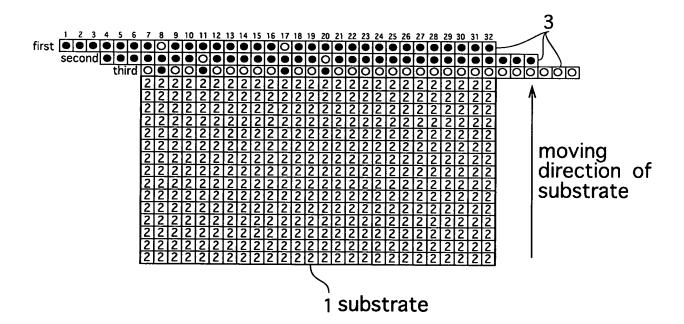
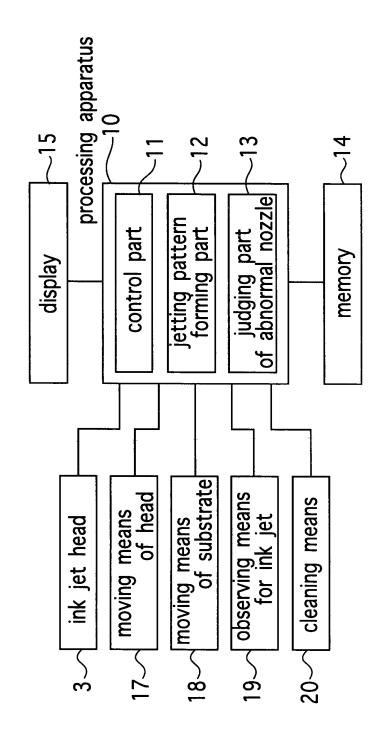
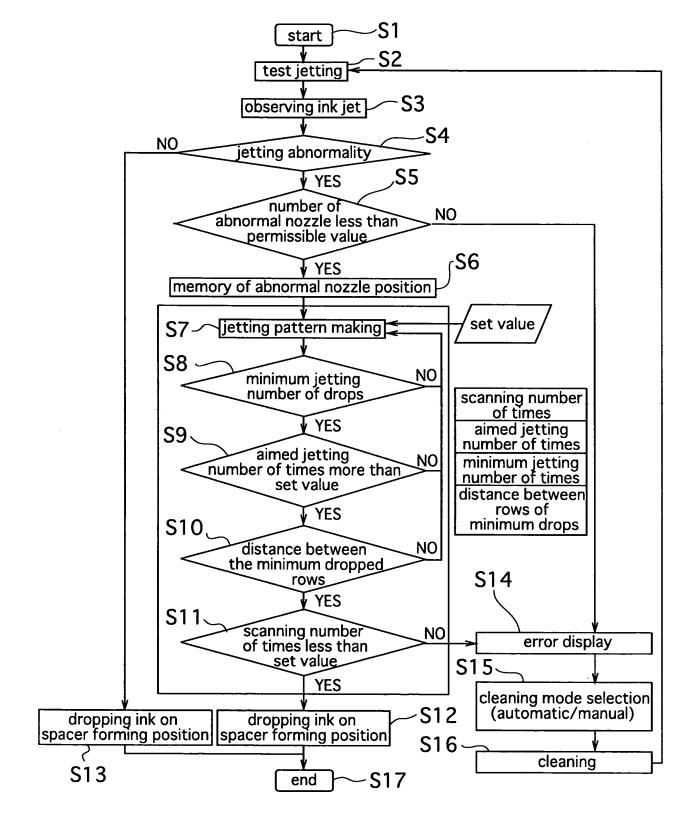


FIG.8





**FIG.10** 



## FIG. 11

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32

| Pead position second | Second

setting
scanning number of times
aimed jetting number of times
minimum jetting number of times
1
distance between rows of minimum drops
1

O normal nozzle(not jetting) © normal nozzle( jetting)

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32

| Parad position | Second | Class | C

distance between rows of minimum drops minimum jetting number of times aimed jetting number of times scanning number of times

O normal nozzle(not jetting) normal nozzle( jetting)

head position second

setting
scanning number of times
3
aimed jetting number of times
2
minimum jetting number of times
2
distance between rows of minimum drops
0

O normal nozzle(not jetting) © normal nozzle( jetting)

head position

	1
setting	
scanning number of times	3
aimed jetting number of times	7
minimum jetting number of times	7
distance between rows of minimum drops	0

O normal nozzle(not jetting)

normal nozzle(jetting)

first [head position second third

setting
scanning number of times
3
aimed jetting number of times
3
minimum jetting number of times
2
distance between rows of minimum drops
1

O normal nozzle(not jetting)

o normal nozzle(jetting)

head position

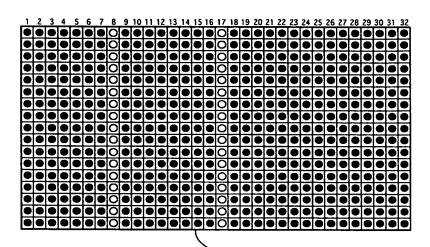
distance between rows of minimum drops minimum jetting number of times aimed jetting number of times scanning number of times

O normal nozzle(not jetting)

normal nozzle( jetting)

## **FIG.17**

## prior art



1 substrate